

CELL :- fuel cock | **CELL NAME:-** A253 Assembly | **MACHINE / STAGE :-** A253 fuel cock Assembly Line | **OPERATION :-** Flow Test Stage

KAIZEN THEME : To reduce loss time & Avoid may happen customer complaint rework time for NG
WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS :-
 Master value change due to push button press while running m/c (Mushroom type push button)

BEFORE

IDEA :- To reduce variation in master value.

COUNTERMEASURE:- Push button change from mushroom type to flush type push button.



BENCHMARK	6 Mins.
TARGET	0 No.
KAIZEN START	25.02.2015
KAIZEN FINISH	25.02.2015
TEAM MEMBERS :- Sandip Patil Bhavesh Pednekar, Rupali Ganurkar	

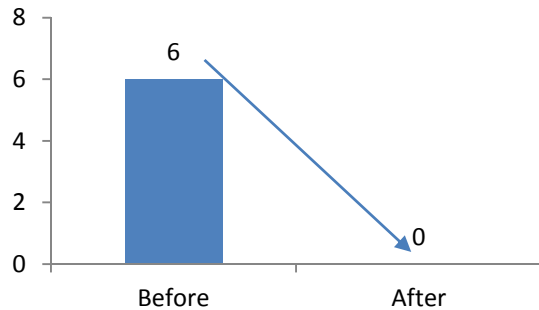
- Sudhir (Maint)**
- BENEFITS :-**
1. Eliminate may happen customer complaint.
 2. Reduce rework for NG component.

KAIZEN SUSTENANCE

WHAT TO DO: Irreversible
HOW TO DO:
FREQUENCY :

WHY - WHY ANALYSIS :-
Why 1: Flow test not ok
Why 2: Master value reading change
Why 3: Push button press while operating.
Why 4: Mushroom type push button.

RESULT :-



COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
200	100	300

ROOT CAUSE :- Mushroom type push button press while operating.

REGISTRATION NO. & DATE: 25.02.15

REGISTERED BY :- Sandeep Patil

MANAGER'S SIGN :- Sunil Kinkar

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
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